

# ZENITE® 6330L

## Liquid Crystal Polymer

Zenite 6330L is a lubricated 30% mineral-reinforced LCP resin having excellent toughness. It is well suited for use in the automotive, electrical/electronic, telecommunications, and aerospace industries.

### Product information

Resin Identification	LCP-MD30	ISO 1043
Part Marking Code	>LCP-MD30<	ISO 11469

### Rheological properties

Moulding shrinkage, parallel	0 %	ISO 294-4, 2577
Moulding shrinkage, normal	0.5 %	ISO 294-4, 2577

### Typical mechanical properties

Tensile modulus	10500 MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	125 MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	4 %	ISO 527-1/-2
Flexural modulus	9600 MPa	ISO 178
Flexural strength	120 MPa	ISO 178
Poisson's ratio	0.34 <sup>[C]</sup>	

[C]: Calculated

### Thermal properties

Melting temperature, 10 °C/min	335 °C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	239 °C	ISO 75-1/-2

### Physical/Other properties

Density	1630 kg/m <sup>3</sup>	ISO 1183
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### Injection

Drying Recommended	yes
Drying Temperature	150 °C
Drying Time, Dehumidified Dryer	4 - 6 h
Processing Moisture Content	≤0.01 %
Melt Temperature Optimum	355 °C
Min. melt temperature	350 °C
Max. melt temperature	360 °C
Screw tangential speed	0.2 - 0.3 m/s
Mold Temperature Optimum	100 °C
Min. mould temperature	80 °C
Max. mould temperature	120 °C
Back pressure	3 MPa

### Characteristics

Processing	Injection Moulding
Additives	Mineral Filler
Special characteristics	Flame retardant, Heat stabilised or stable to heat, Specialty appearance, High Flow, Lead-free soldering resistant